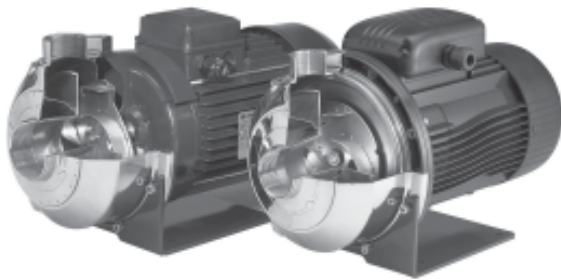


Open impeller centrifugal electric pumps and threaded connections

CO-COM Series



MARKET SECTORS

CIVIL, INDUSTRIAL.

APPLICATIONS

- Washing of metal parts and/or surface treatment.
- Washing of produce in the packaging industry.
- Food industry washing equipment and systems.
- Dyeing plant and textile industry.
- Plants for the circulation and transfer of moderately viscous liquids, with light chemical aggressiveness.
- Industrial washing machines and commercial dishwashers.

SPECIFICATIONS

PUMP

- **Delivery** up to 900 l/min (54 m³/h).
- **Head** up to 24 m.
- **Temperature** of pumped liquid: -10°C to +110°C for standard version.
- Maximum working **pressure** : 8 bar (PN 8).
- **Suspended solids** handled up to:
CO350: 11 mm.
CO500: 20 mm.

MOTOR

- Asynchronous, squirrel cage rotor, enclosed construction in aluminium casing, external ventilation.
- **Protection**: IP55.
- Class 155 (F) **insulation**.
- Performances according to EN 60034-1.
- Maximum ambient **temperature**: 40°C.
- **Standard voltage**:
 - **Single-phase** version: 220-240 V 50 Hz, 2 poles with built-in automatic reset overload protection up to 1,5 kW. For higher powers the protection must be provided by the user.
 - **Three-phase** version: 220-240/380-415 V 50 Hz, 2 poles; overload protection to be provided by the user.
- Condensate drain plugs on all motors.

□ **All components in contact with pumped liquid are made of AISI 316L stainless steel**

□ **Mechanical seal made of Silicon carbide/tungsten carbide/FPM in the "K" version**

CONSTRUCTION FEATURES

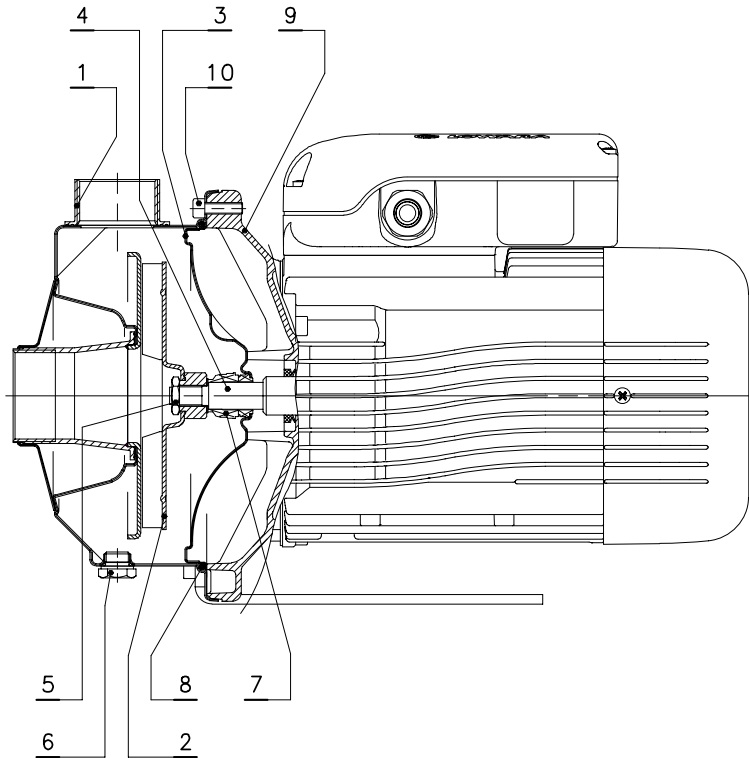
- Close-coupled, single-impeller centrifugal pump with axial suction and radial delivery.
- Threaded suction and delivery ports (Rp ISO 7).
- Compact construction; adaptor for motor/pump coupling; the impeller is keyed directly to the motor shaft extension.
- Back pull-out design; no need to disconnect the pump body from the system pipes.
- **AISI 316L** stainless steel open **impeller** with four pressed vanes welded onto base disk.
- Impeller's front **wear surface** consists of a sturdy **AISI 316L** stainless steel plate welded onto the suction port.
- **AISI 316L** stainless steel **pump body and seal housing disk**, with no diffusers or cavities for easier cleaning and maintenance.
- Pump body tightened by 8 screws allowing rotation of the discharge head.
- **Mechanical seal**:
Standard version: **Carbon/Ceramica** faces, **FPM** elastomers. The other parts are made of AISI 316L stainless steel.
"K" version : faces are made of **Silicon Carbide and Tungsten Carbide**. **FPM** Elastomers. The other parts are made of AISI 316L stainless steel.
- **FPM O-Rings**.

OPTIONAL FEATURES

- Different voltages and frequencies.
- Different materials for the mechanical seal and O-rings.

CO - COM SERIES LIST OF MODELS AND TABLE OF MATERIALS

04309_A_DS



VERSIONS	
SINGLE-PHASE	THREE-PHASE
COM 350/03	CO 350/03
COM 350/05	CO 350/05
COM 350/07	CO 350/07
COM 350/09	CO 350/09
COM 350/11	CO 350/11
COM 350/15	CO 350/15
COM 500/15	CO 500/15
COM 500/22	CO 500/22
	CO 500/30

co-en_a_mo

REF. N.	NAME	MATERIAL	REFERENCE STANDARDS	
			EUROPE	USA
1	Pump body	Stainless steel	EN 10088-1-X2CrNiMo17-12-2 (1.4404)	AISI 316L
2	Impeller	Stainless steel	EN 10088-1-X2CrNiMo17-12-2 (1.4404)	AISI 316L
3	Seal housing	Stainless steel	EN 10088-1-X2CrNiMo17-12-2 (1.4404)	AISI 316L
4	Shaft extension	Stainless steel	EN 10088-1-X2CrNiMo17-12-2 (1.4404)	AISI 316L
5	Impeller locknut and washer	Stainless steel	EN 10088-1-X5CrNiMo17-12-2 (1.4401)	AISI 316
6	Fill/drain plugs	Stainless steel	EN 10088-1-X5CrNiMo17-12-2 (1.4401)	AISI 316
7	Mechanical seal	Ceramic / resin impregnated Carbon / FPM (standard version)		
8	Elastomers	FPM (standard version)		
9	Adapter	Aluminium	EN 1706-AC-AISI11Cu2(Fe)DF	ASTM Class 25
10	Pump body fastening bolts & screws	Galvanized steel		

co-en_a_tm

CO - COM SERIES HYDRAULIC PERFORMANCE RANGE AT 50 Hz, 2 POLES

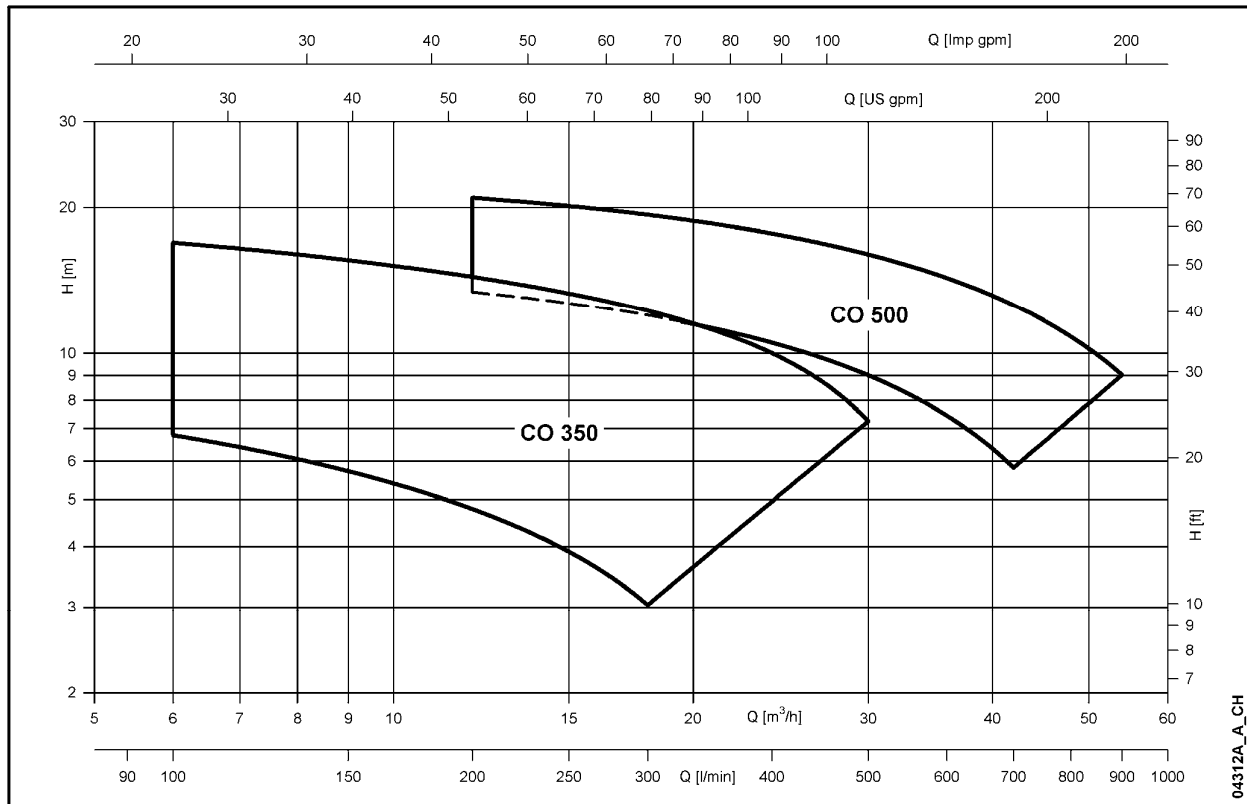


TABLE OF HYDRAULIC PERFORMANCES AT 50 Hz, 2 POLES

ELECTRIC PUMP TYPE	RATED POWER		Q = DELIVERY																	
			l/min	100	120	160	200	240	280	300	350	375	400	450	500	600	650	700	800	900
			m³/h	6	7,2	9,6	12	14,4	16,8	18	21	22,5	24	27	30	36	39	42	48	54
			H = TOTAL HEAD METRES COLUMN OF WATER																	
CO(M) 350/03	0,37	0,5	9,5	6,8	6,3	5,5	4,8	4,1	3,4	3,0										
CO(M) 350/05	0,55	0,75	12,0	9,2	8,8	7,9	7,1	6,3	5,5	5,1	4,0									
CO(M) 350/07	0,75	1	13,7	11,2	10,8	9,9	9,1	8,2	7,4	6,9	5,8	5,3								
CO(M) 350/09	0,9	1,2	15,7	12,7	12,2	11,3	10,5	9,6	8,8	8,3	7,2	6,6	5,9							
CO(M) 350/11	1,1	1,5	17,3	14,3	13,8	12,9	12,0	11,2	10,5	10,1	9,1	8,6	8,0	6,8						
CO(M) 350/15	1,5	2	20,3	16,9	16,4	15,3	14,4	13,5	12,7	12,2	11,2	10,6	10,0	8,7	7,2					
CO(M) 500/15	1,5	2	16,0				13,4	12,8	12,3	12,0	11,3	10,9	10,5	9,8	9,0	7,4	6,6	5,8		
CO(M) 500/22	2,2	3	19,6				17,3	16,7	16,2	15,9	15,2	14,9	14,5	13,7	13,0	11,3	10,4	9,6	7,7	
CO 500/30	3	4	24,1				20,9	20,3	19,7	19,3	18,5	18,1	17,7	16,9	16,0	14,3	13,5	12,6	10,8	9,0

co-2p50-en_d_th

PUMP TYPE 1~	MOTOR TYPE	INPUT POWER*	INPUT CURRENT*	CAPACIT.	PUMP TYPE 3~	MOTOR TYPE	INPUT POWER*	INPUT CURRENT*	INPUT CURRENT*
		kW	220-240 V A	µF / 450 V			kW	220-240 V A	380-415 V A
COM350/03	SM63BG/1045	0,63	2,82	14	CO350/03	SM63BG/304	0,64	2,53	1,46
COM350/05	SM71BG/1055	0,88	4,25	16	CO350/05	SM71BG/305	0,79	2,70	1,56
COM350/07	SM71BG/1075	1,02	4,67	20	CO350/07	SM80BG/307PE	0,92	2,96	1,71
COM350/09	SM71BG/1095	1,21	5,46	25	CO350/09	SM80BG/311PE	1,08	3,72	2,15
COM350/11	SM80BG/1115	1,75	7,85	30	CO350/11	SM80BG/311PE	1,61	4,87	2,81
COM350/15	SM80BG/1155	2,04	9,21	40	CO350/15	SM80BG/315PE	1,87	5,75	3,32
COM500/15	SM80BG/1155	2,02	9,12	40	CO500/15	SM80BG/315PE	1,84	5,70	3,29
COM500/22	PLM90BG/1225	2,72	12,7	70	CO500/22	PLM90BG/322	2,66	8,27	4,78
-	-	-	-	-	CO500/30	PLM90BG/330	3,80	11,4	6,57

*Maximum value in specified range.

co-2p50-en_f_te

MOTORS FOR CO SERIES

Standard supplied IE2/IE3 three-phase surface motors $\geq 0,75$ kW are compliant with Regulation (EC) no. 640/2009 and IEC 60034-30.

Electrical performances according to EN 60034-1.

Insulation class 155 (F). IP55 protection. Condensate drain plugs on standard version.

Cooling by fan according to EN 60034-6.

Cable gland metric size according to EN 50262. Standard voltage:

- **Single-phase** version: 220-240 V 50 Hz (incorporated automatic-reset overload protection).
- **Three-phase** version: 220-240/380-415 V 50 Hz (overload protection to be provided by the user).

SINGLE-PHASE MOTORS AT 50 Hz, 2 POLES

P _N kW	MOTOR TYPE	IEC SIZE	Construction Design	INPUT CURRENT		CAPACITOR		DATA FOR 230 V 50 Hz VOLTAGE					
				I _n (A) 220-240 V	I _n (A)	μF	V	n _{min} ⁻¹	I _s / I _n	η %	cosφ	T _N Nm	T _s /T _N
0,4	SM63BG/1045	63	SPECIAL	2,79-2,85	14	450	2745	2,64	65,1	0,96	1,39	0,68	1,63
0,55	SM71BG/1055	71		3,76-3,99	16	450	2820	3,72	68,9	0,91	1,86	0,61	2,00
0,75	SM71BG/1075	71		4,90-4,85	20	450	2765	3,42	70,1	0,96	2,59	0,58	1,75
0,95	SM71BG/1095	71		6,25-5,89	25	450	2740	3,39	71,1	0,98	3,31	0,58	1,66
1,1	SM80BG/1115	80		6,88-6,65	30	450	2800	3,89	74,7	0,96	3,75	0,46	1,72
1,5	SM80BG/1155	80		9,21-8,58	40	450	2810	4,00	76,1	0,98	5,09	0,39	1,74
2,2	PLM80BG/1225	90		12,5-11,6	70	450	2825	4,47	82,4	0,97	7,43	0,53	1,87

THREE-PHASE MOTORS AT 50 Hz, 2 POLES

co-motm-2p50-en_a_te

P _N kW	Efficiency η _N %																		IE	Year of manufacture			
	Δ 220 V Y 380 V			Δ 230 V Y 400 V			Δ 240 V Y 415 V			Δ 380 V Y 660 V			Δ 400 V Y 690 V			Δ 415 V							
	4/4	3/4	2/4	4/4	3/4	2/4	4/4	3/4	2/4	4/4	3/4	2/4	4/4	3/4	2/4	4/4	3/4	2/4					
0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	By June 2011	
0,55	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
0,75	82,5	83,1	81,3	82,8	82,7	80,1	82,6	82,0	78,9	82,5	82,0	78,9	82,5	82,0	78,9	82,5	82,0	78,9	82,5	82,0	78,9		3
0,9	84,0	84,7	83,4	84,4	84,5	82,5	84,3	84,0	81,4	84,0	84,0	81,4	84,0	84,0	81,4	84,0	84,0	81,4	84,0	84,0	81,4		3
1,1	84,0	84,7	83,4	84,4	84,5	82,5	84,3	84,0	81,4	84,0	84,0	81,4	84,0	84,0	81,4	84,0	84,0	81,4	84,0	84,0	81,4		3
1,5	85,6	86,5	85,8	85,9	86,4	84,9	86,0	86,0	84,0	85,6	86,0	84,0	85,6	86,0	84,0	85,6	86,0	84,0	85,6	86,0	84,0		2
2,2	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7	83,7		2
3	85,5	86,8	85,6	86,1	86,8	85,6	86,3	86,8	85,6	85,5	86,8	85,6	85,5	86,8	85,6	85,5	86,8	85,6	85,5	86,8	85,6	2	

P _N kW	Manufacturer		IEC SIZE	Construction Design	N. of Poles	f _N Hz	Data for 400 V / 50 Hz Voltage				
	Lowara srl Unipersonale Reg. No. 341820260 Montecchio Maggiore Vicenza - Italia						cosφ	I _s / I _N	T _N Nm	T _s /T _N	T _m /T _N
	Model										
0,4	SM63BG/304		63	SPECIAL	2	50	0,66	4,32	1,38	4,14	3,13
0,55	SM71BG/305		71				0,74	5,97	1,85	3,74	3,56
0,75	SM80BG/307PE		80				0,78	7,38	2,48	3,57	3,75
0,9	SM80BG/311PE		80				0,79	8,31	3,63	3,95	3,95
1,1	SM80BG/311PE		80				0,79	8,31	3,63	3,95	3,95
1,5	SM80BG/315PE		80				0,80	8,80	4,96	4,31	4,10
2,2	PLM90BG/322		90				0,80	8,63	7,25	3,74	3,71
3	PLM90BG/330		90				0,82	8,39	9,96	3,50	3,32

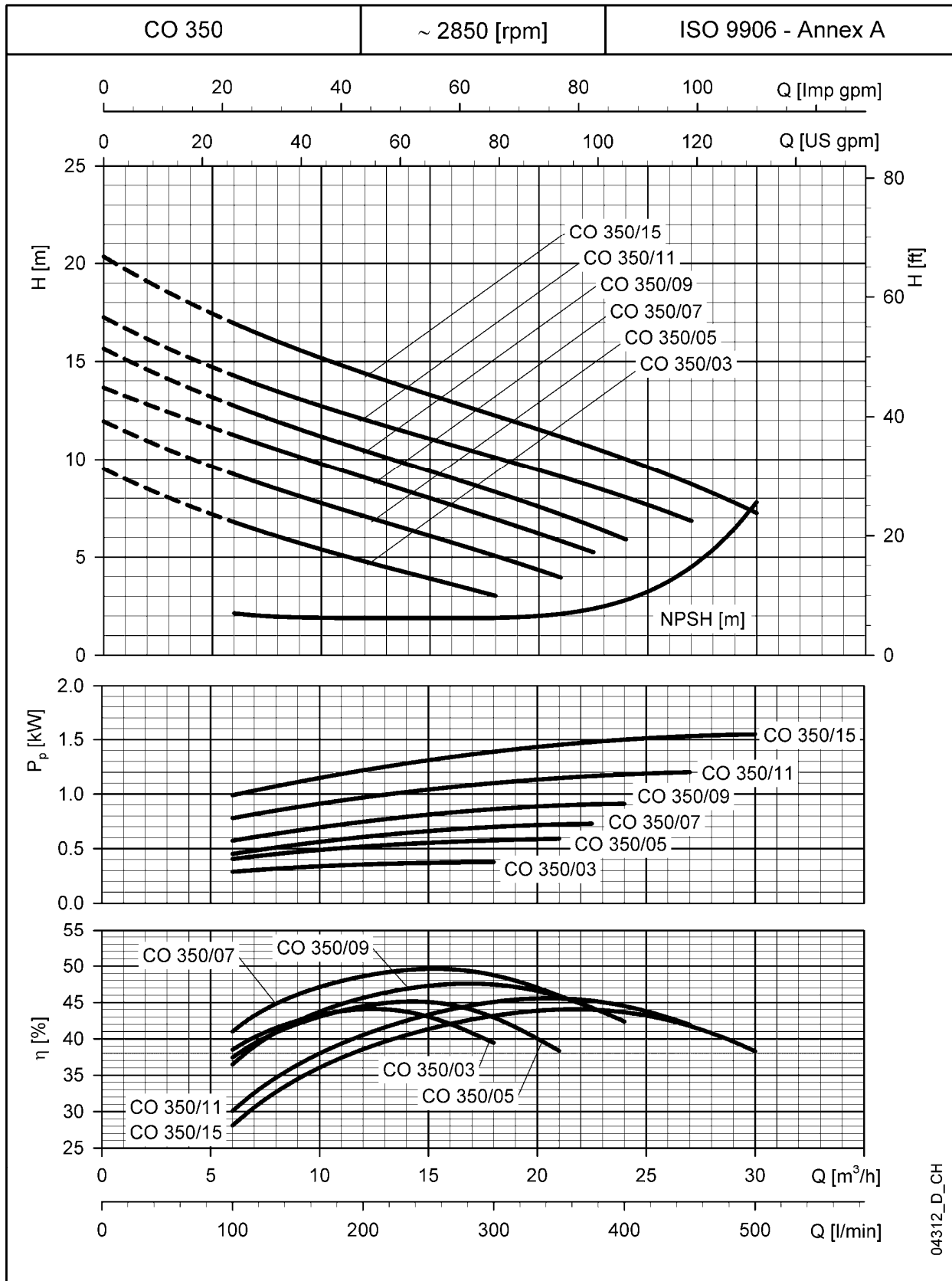
P _N kW	Voltage U _N V										n _N min ⁻¹	See note:	Operating conditions **		
	Δ			Y			Δ			Y			Altitude Above Sea Level (m)	T. amb min/max °C	ATEX
	220 V	230 V	240 V	380 V	400 V	415 V	380 V	400 V	415 V	660 V					
0,4	2,20	2,34	2,51	1,27	1,35	1,45	-	-	-	-	-	2740 ÷ 2790	≤ 1000	-15 / 40	No
0,55	2,56	2,56	2,62	1,48	1,48	1,51	-	-	-	-	-	2825 ÷ 2850			
0,75	2,96	2,94	2,96	1,71	1,70	1,71	1,70	1,69	1,70	0,98	0,98	2875 ÷ 2895			
0,9	4,19	4,14	4,16	2,42	2,39	2,40	2,41	2,38	2,38	1,39	1,37	2870 ÷ 2900			
1,1	4,19	4,14	4,16	2,42	2,39	2,40	2,41	2,38	2,38	1,39	1,37	2870 ÷ 2900			
1,5	5,56	5,49	5,51	3,21	3,17	3,18	3,21	3,18	3,19	1,85	1,84	2870 ÷ 2895			
2,2	8,05	8,04	8,09	4,65	4,64	4,67	4,62	4,61	4,63	2,67	2,66	2885 ÷ 2900			
3	10,8	10,6	10,6	6,23	6,14	6,12	6,18	6,10	6,06	3,57	3,52	2850 ÷ 2885			

Note: Observe the regulations and codes locally in force regarding sorted waste disposal.

co-ie2-mott-2p50-en_b_te

** Operating conditions to be referred to motor only. About electric pump, refer to limits in user's manual.

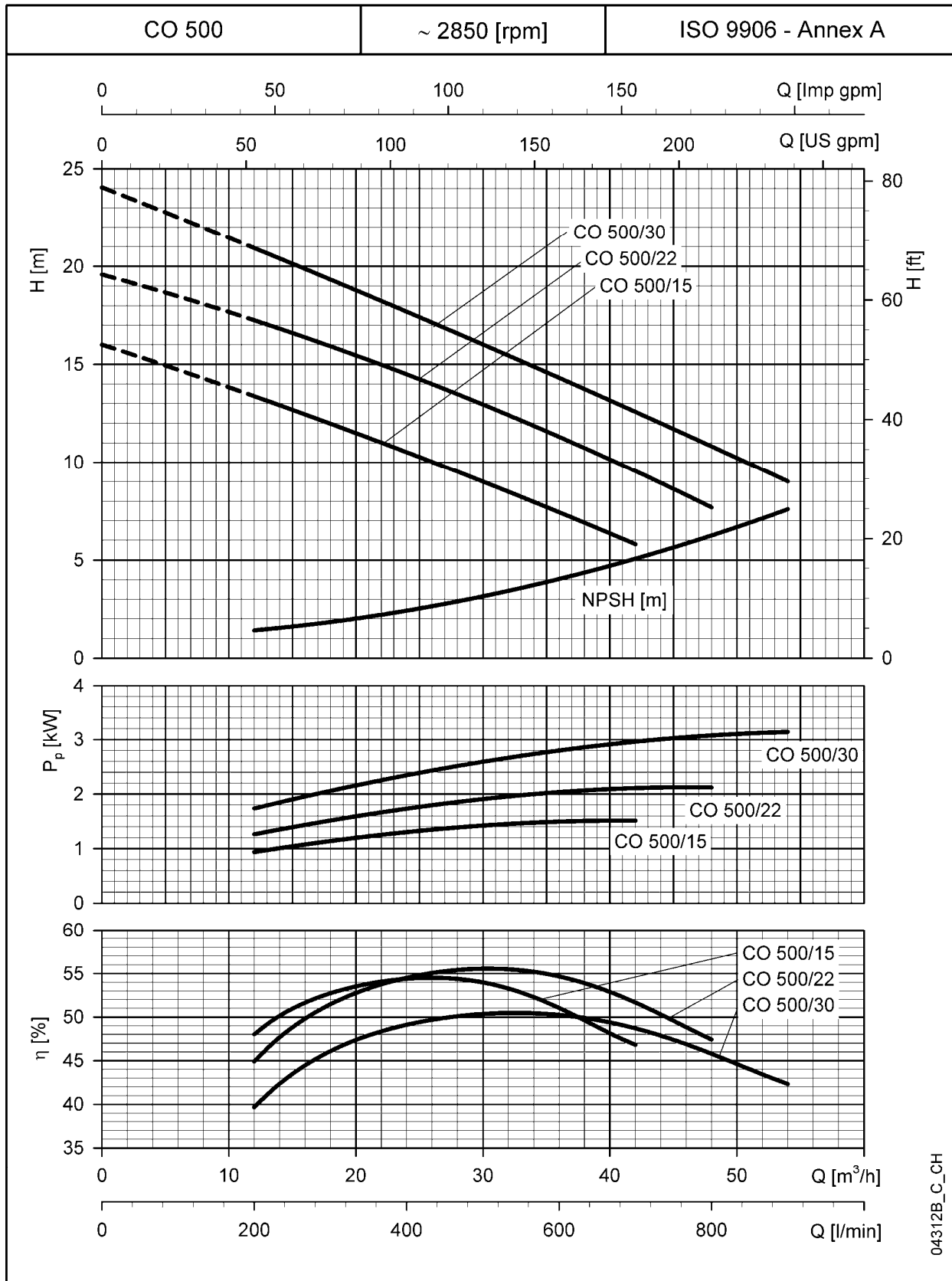
**CO350 SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 2 POLES**



04312_D_CH

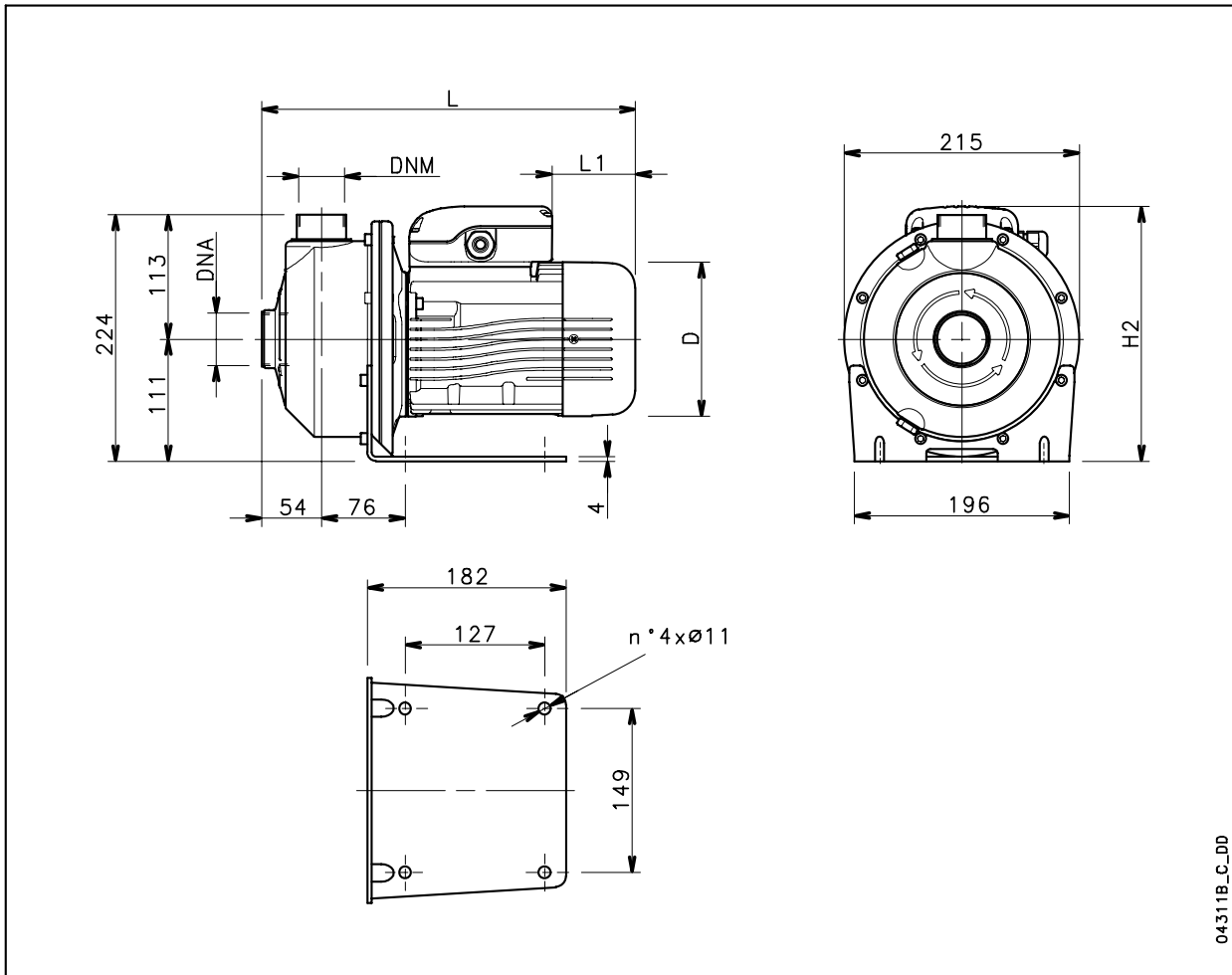
The NPSH values are laboratory values: for practical use we suggest increasing these values by 0,5 m.
These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

**CO500 SERIES
OPERATING CHARACTERISTICS AT 50 Hz, 2 POLES**



The NPSH values are laboratory values: for practical use we suggest increasing these values by 0,5 m.
These performances are valid for liquids with density $\rho = 1.0 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.

CO SERIES DIMENSIONS AND WEIGHTS AT 50 Hz, 2 POLES



04311B_C_DD

PUMP TYPE	DIMENSIONS (mm)				DNA	DNM	WEIGHT kg
	D	H2	L	L1			
COM 350/03/A	120	222	325	62	Rp 1½	Rp 1¼	10
COM 350/05/A	140	232	339	76	Rp 1½	Rp 1¼	11,9
COM 350/07/A	140	232	339	76	Rp 1½	Rp 1¼	12,6
COM 350/09/A	140	241	339	31	Rp 1½	Rp 1¼	13,2
COM 350/11/A	156	248	385	69	Rp 1½	Rp 1¼	14,5
COM 350/15/A	156	248	385	69	Rp 1½	Rp 1¼	16,2
COM 500/15/A	156	248	385	69	Rp 2	Rp 1½	16,2
COM 500/22/P	174	262	429	84	Rp 2	Rp 1½	20
CO 350/03/A	120	222	325	62	Rp 1½	Rp 1¼	10
CO 350/05/A	140	232	339	76	Rp 1½	Rp 1¼	11,9
CO 350/07/D	155	240	385	114	Rp 1½	Rp 1¼	14,1
CO 350/09/D	155	240	385	114	Rp 1½	Rp 1¼	16
CO 350/11/D	155	240	385	114	Rp 1½	Rp 1¼	16,3
CO 350/15/D	155	240	385	114	Rp 1½	Rp 1¼	17,8
CO 500/15/D	155	240	385	114	Rp 2	Rp 1½	17,8
CO 500/22/C	174	245	429	172	Rp 2	Rp 1½	23
CO 500/30/P	174	245	429	172	Rp 2	Rp 1½	25

co-2p50-en_g_ld